

To: All customers and all distributors

**Production-Discontinuation: ACON-PL/PO/CY/SE**

November 2022

Dear Sir and Madam,

Thank you for being our valued customer. We appreciate your continued business and support.

Due to difficulty of continuing to produce the following models, we regret to announce herewith a production discontinuation.

- |                               |   |
|-------------------------------|---|
| 1. Affected models            | : ACON – PL/PO/CY/SE  |
| 2. Reason for discontinuation | : Difficult availability of the CPU and electric components used in this product                                      |
| 3. Successor models           | : ACON-CB<br>Please find the next pages for the detail.   |
| 4. Order cutoff date          | : 23 June 2023  |
| 5. Repair service cutoff date | : 23 June 2033<br>* We may have to stop the service earlier if the corresponding spare parts are no longer available. |

We sincerely apologize for any inconvenience caused by the discontinuation of the products and ask for your understanding and cooperation.

Best regards,

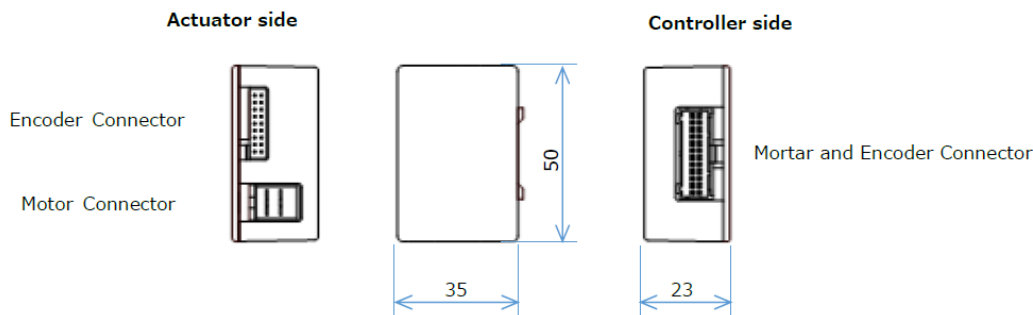
IAI Industrieroboter GmbH  
Ober der Röth 4  
65824 Schwalbach am Taunus  
Tel.: +49-6196-8895-0, Fax: +49-6196-8895-24  
E-Mail: [info@iai-automation.com](mailto:info@iai-automation.com), Web: [iai-automation.com](http://iai-automation.com)

## Differences between ACON-PL/PO/CY/SE and ACON-CB

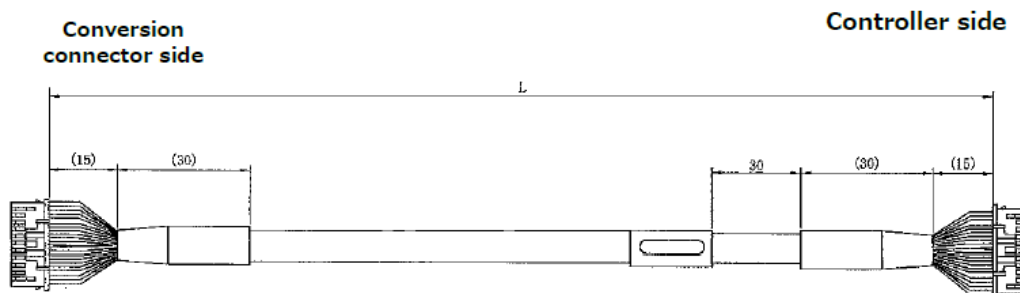
1. Product and mounting dimensions are not compatible
2. Parameter file and backup file are different
  - RC PC-software can convert the position data from CY/SE to CB.
  - TB-01/02/03 doesn't support conversion.
3. I/O wiring and signal layouts (pin assignments) of each operation pattern are not compatible.
4. Wiring for power supply and emergency stop are different.
5. Old teaching pendants are not compatible with ACON-CB.
  - CON-T, CON-PT and RCM-PM-01 are not compatible.
6. Old gateway models are not compatible with ACON-CB.
  - RCM-GW and Robonet-GW are not compatible.
7. Due to the different cable connections on the controller side, the motor/encoder cables intended for ACON-PL/PO/CY/SE cannot be used directly for ACON-CB. For this, it is necessary to either change the motor/encoder cables or to connect them to the ACON-CB via the following adapter parts.

<Adapter parts> for continued use of the cables intended for ACON-PL/PO/CY/SE

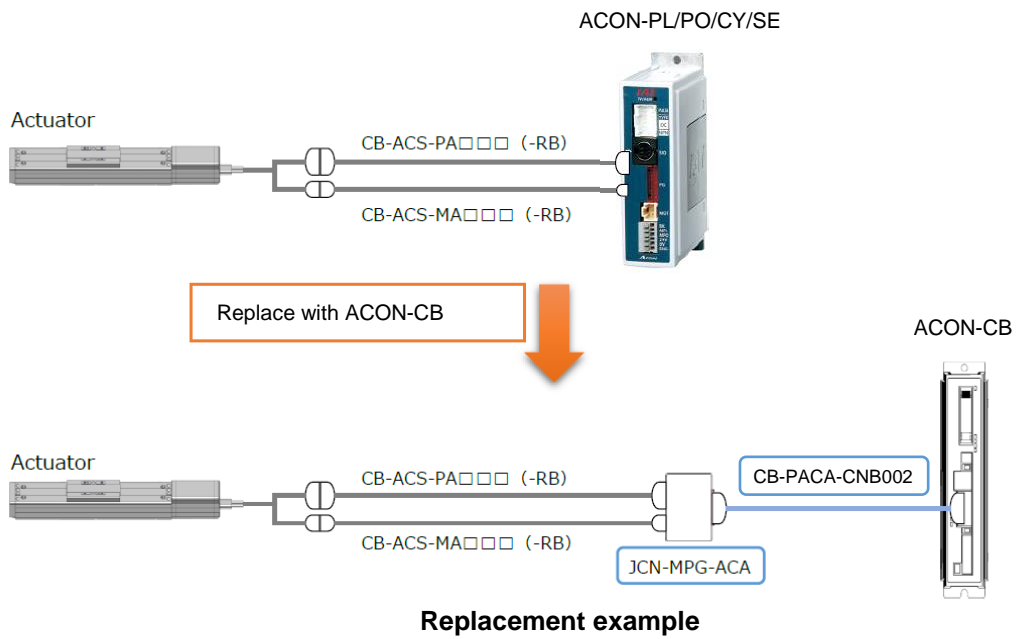
- Converter (Model: JCN-MPG-ACA)
- Adapter cable (Model: CB-PACA-CNB002)



The external view and the part names of the converter (Model: JCN-MPG-ACA)



The external view of the adapter cable (Model: CB-PACA-CNB)



### Compatibility with ACON-CB

- Serial communication via RS485 interface